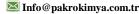


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Product Datasheet

ExxonMobil™ HDPE HD 6605.70



High Density Polyethylene Copolymer Resin

Product Description

HD 6605.70 is a narrow molecular weight hexene copolymer designed for a wide range of injection molding applications, offering excellent ESCR with good stiffness-toughness balance. Ideally suited for articles requiring rugged physical performance in cold temperature environments.

General					
Availability ¹	 Latin America 		 North America 		
Additive	 Anti-gas fading: Yes 				
Applications	Automotive ComporIndustrial Closures		Recreational Vehicle - ComponentsWaste Carts		
Revision Date	• 03/01/2013				
Resin Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Density		g/cm³	0.948	g/cm³	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 k	kg) 5.0	g/10 min	5.0	g/10 min	ASTM D1238 (mod)
Thermal	Typical Value	(English)	Typical Value	. ,	Test Based On
Deflection Temperature Under Load (DTUI at 66psi - Unannealed	L) 156	°F	69	°C	ASTM D648
Deflection Temperature Under Load (DTU) at 264psi - Unannealed	L) 108	°F	42	°C	ASTM D648B
Peak Melting Temperature	266	°F	130	°C	ASTM D3418
Molded Properties	Typical Value	(English)	Typical Value	(SI)	Test Based On
Tensile Strength at Yield	3400	psi	23	MPa	ASTM D638
Elongation at Break	1000	%	1000	%	ExxonMobil Method
Flexural Modulus					ASTM D790B
1% Secant	160000	psi	1100	MPa	
2% Secant	140000	psi	970	MPa	
Environmental Stress-Crack Resistance				1	ASTM D1693B
10% Igepal, F50	20	hr	20	hr	
Impact	Typical Value		/1	. ,	Test Based On
Notched Izod Impact (-40°F (-40°C))	1.0	ft·lb/in	55	J/m	ASTM D256
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Additional Information

- Properties are based on compression molded samples.
- Test procedures may be modified to accommodate operating conditions or facility limitations.
- Tensile Strength at Yield and Elongation at Break tested using ASTM D638 Type IV, 50 mm/min.

Legal Statement

This product is not intended for use in medical applications and should not be used in any such applications.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

Notes

Typical properties: these are not to be construed as specifications.

Effective Date: 03/01/2013 ExxonMobil Page: 1 of 2

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.



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For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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