

**TotalEnergies**TotalEnergies Petrochemicals & Refining USA, Inc.
Polymers Americas**Polypropylene 4481WZ**Technical Data Sheet
Polypropylene – Impact Copolymer
Produced in the United States**Description****Polypropylene 4481WZ** is a nucleated impact copolymer with a Melt Flow of 4.0 g/10min

4481WZ is characterized by a good stiffness/impact balance coupled with high creep resistance. This grade has been developed for sheet extrusion and thermoforming applications requiring good mechanical properties and aesthetic appearance.

4481WZ has been specially formulated with an additive for excellent antistatic properties as well as good surface appearance and mold release.

Characteristics

| | Method | Unit | Typical Value |
|---|----------------------------|-------------------|-------------------|
| Rheological Properties | | | |
| Melt Flow | ASTM D-1238 | g/10 min | 4.0 |
| Mechanical Properties | | | |
| Tensile, Strength at Yield | ASTM D-638 | psi (MPa) | 4,900 (34) |
| Elongation at Yield | ASTM D-638 | % | 7 |
| Flexural Modulus | D-790 | psi (MPa) | 250,000 (1,725) |
| Izod (Notched) @ 23°C | ASTM D-256 | ft.-lbs/in. | 2.5 (135) |
| Thermal Properties⁽¹⁾ | | | |
| Melting Range | TOTAL Polypropylene Method | °F (°C) | 320-329 (160-165) |
| Heat Deflection | ASTM D-648 | °F (°C) | 243 (117) |
| Other Physical Properties | | | |
| Density | ASTM D-1505 | g/cm ³ | 0.905 |

(1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.

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All tests were run under laboratory conditions. ASTM (where applicable) testing procedures. The data are intended as a general guide only and do not necessarily represent results that may be obtained elsewhere. The use of TotalEnergies products must be guided by the users own methods for selection of proper formulation. TotalEnergies Petrochemicals & Refining USA Inc. disclaims any responsibility for misuse or misapplication of its products. TotalEnergies MAKES NO WARRANTY OF MERCHANTABILITY AND THERE IS NO WARRANTY THAT GOODS SUPPLIED SHALL BE FIT FOR ANY PARTICULAR PURPOSE. TotalEnergies' liability and customer's exclusive remedy for any claims arising out of sales of its products are expressly limited at customer option to replacement of non-performing goods or payment not to exceed the purchase price plus transportation charges thereon in respect to any material which damage is claimed.

Polypropylene