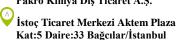




Polypropylene 3825







Technical Data Sheet Polypropylene – Homopolymer **Produced in the United States**

TotalEnergies Petrochemicals & Refining USA, Inc. **Polymers Americas**

Description

Polypropylene 3825 exhibits exceptionally easy flow characteristics.

FDA: 3825 complies with all applicable FDA regulations for food contact applications.

Recommended Applications: 3825 is recommended for large thin wall parts, caps, and closures.

Processing: 3825 resin processes on conventional injection molding equipment with typical melt temperatures of 390°F-

450°F (200°C-232°C).

Characteristics

	Method	Unit	Typical Value
Rheological Properties			
Melt Flow	D-1238 Condition "L"	g/10 min	30
Mechanical Properties			
Tensile @ Yield	D-638	psi (MPa)	4800 (35)
Elongation	D-638	%	12
Tensile Modulus	D-638	psi (MPa)	210,000 (1,450)
Flexural Modulus	D-790	psi (MPa)	220,000(1,515)
Izod Impact @ 73°F Notched Unotched	D-256A	ftlbs/in. (J/m)	0.4 (21) 16.0 (854)
Hardness	D-785A	Rockwell R	104
Thermal Properties ⁽¹⁾⁽²⁾			
Melting Point	DSC	°F (°C)	330 (165)
Heat Deflection	D-648	°F @ 66 psi °C @ 4.64 kg/cm ²	250 121
Other Physical Properties		· · · · · · · · · · · · · · · · · · ·	
Density	D-1505	g/cc	0.905

(1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.

(2) MP determined with a DSC-2 Differential Scanning Calorimeter. Test procedure available upon request.

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