









**Technical Data Sheet** Polypropylene – Homopolymer **Produced in the United States** 

TotalEnergies Petrochemicals & Refining USA, Inc. **Polymers Americas** 

## **Description**

Polypropylene 3272 utilizes proprietary technology to provide excellent processing performance in oriented films and tapes.

FDA: 3272 complies with applicable FDA regulations for use in food contact applications. FDA statement available upon request.

Applications: 3272 is recommended in orientation processes for manufacture of packaging tapes and films.

Processing: 3272 processes on oriented film extrusion equipment with typical melt temperatures of 450°F-525°F (232°C-274°C).

## **Characteristics**

	Method	Unit	Typical Value
Rheological Properties			
Melt Flow	D-1238	g/10 min	2.2
Film Properties, Oriented (1)(3)			
Haze	D-1003	%	1.0
Gloss, 45°	D-2457	%	85
Elongation	D-882	%	150 (60)
Ultimate Tensile	D-882	psi MD (TD)	22,000 (35,000)
Tensile Modulus	D-882	psi MD (TD)	350,000 (600,000)
WVTR @ 100°F, 90% RH	F-1249-90	g/100 in <sup>2</sup> /24 hrs/mil	0.3
Thermal Properties <sup>(1)(2)</sup>			
Melting Point	DSC	°F (°C)	325 (163)
Other Physical Properties			
Density	D-1505	g/cc	0.905

(3) Tenter-frame oriented film.

Rev: Sept 2021

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<sup>(1)</sup> Data developed under laboratory conditions and are not to be used as specification, maxima or minima.
(2) MP determined with a DSC-2 Differential Scanning Calorimeter. Test procedure available upon request.