

SABIC® PP CX03-82

PP HIGH CRYSTALLINITY

DESCRIPTION

SABIC® PP CX03-82 is an emission optimised high crystalline copolymer. It offers high impact resistance, in perfect balance with high thermal dimensional stability, stiffness and flow. This for automotive interior applications UV-stabilised material has excellent aesthetic properties as well. It is the obvious alternative to connventional talc-filled copolymers, offering considerable weight saving advantage.

SABIC® PP CX03-82 is a designated automotive grade.

IMDS ID: 80775790

TYPICAL PROPERTY VALUES

Revision 20220720

| PROPERTIES | TYPICAL VALUES | UNITS | TEST METHODS |
|--|----------------|--------|--------------|
| POLYMER PROPERTIES | | | |
| Melt Flow Rate (MFR) | | | |
| at 230 °C and 2.16 kg | 10 | dg/min | ISO 1133 |
| Density | 905 | kg/m³ | ISO 1183 |
| Mould shrinkage | | | |
| 24 hours after injection moulding (1) | 1.6 | % | SABIC method |
| Emission | <50 | µg С∕g | VDA 277 |
| FORMULATION | | | |
| UV stabilized | \checkmark | - | - |
| Anti static agent | | - | - |
| Nucleating agent | V | - | - |
| MECHANICAL PROPERTIES | | | |
| Tensile test | | | |
| stress at yield ⁽²⁾ | 22 | MPa | ISO 527-2 1A |
| strain at yield | 5 | % | ISO 527-2 1A |
| tensile modulus ⁽³⁾ | 1250 | MPa | ISO 527-2 1A |
| Izod impact notched | | | |
| at 23 °C | No Break | kJ/m² | ISO 180/1A |
| at 0 °C | 20 | kJ/m² | ISO 180/1A |
| at -20 °C | 8 | kJ/m² | ISO 180/1A |
| Charpy Impact Strength Notched | | | |
| at 23 °C | No Break | kJ/m² | ISO 179/1eA |
| at 0 °C | No Break | kJ/m² | ISO 179/1eA |
| Charpy impact unnotched | | | |
| at 23 °C | No Break | kJ/m² | ISO 179/1eU |
| Hardness Shore D | 60 | - | ISO 868 |
| THERMAL PROPERTIES | | | |
| Vicat Softening Temperature ⁽⁴⁾ | | | |
| at 10 N (VST/A) | 145 | °C | ISO 306 |
| at 50 N (VST/B) | 66 | °C | ISO 306 |



- (1) All measurements on injection molded samples.
- (2) Speed of testing: 50 mm/min
- (3) Speed of testing: 1 mm/min
- (4) Temperature rate: 120°C/h

STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and /or high humidity as this could well speed up alteration and consequently loss of quality of the material and /or its packaging. Keep material completely dry for good processing.

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