

Polypropylene

TYPICAL APPLICATIONS

- **Injection** Molding
- Used for the production of thin-walled articles containers ,toys ,vacuum flasks ,household and kitchen articles
- Components for compounding and master batches application

KEY CHARACTERISTICS

- high fluidity
- High stiffness
- Outstanding processability
- Easy mould filling
- Short cycle times
- Good dimensional stability and high stiffness
- Food contact approval for specific applications (refer to NATPET)

PROCESSING METHOD

Injection Molding

QUALITATIVE

Test		Conditions		Method		Value	Unit		
Basic									
Density		23 °C		ISO 1183		0.90	g/cm³		
Melt Flow Rate (MFR)		230°C/2.16 k	g	ISO 1133	J.	25	g/10-min		
Mechanical									
Flexural Modulus		50-mm/min		ISO 178		1,500	МРа		
Tensile Stress at Yield		50-mm/min		ISO R 527		32.0	МРа		
Elongation at Yield		50-mm/min	L	ISO R 527		13	%		
Izod Impact Strength notched		23 °C		ISO 180		3	kJ/m^2		
Hardness Shore D		23 °C		ISO 868		72	points		
Thermal									
Heat Deflection Temperature B		0.46 MPa Un-annealed		ISO 75B		94	°C		
Vicat Softening Temperature		A50 (50°C/h 10N)		ISO 306A		152	°C		
Accelerated oven ageing in air		(forced circulation) at		ISO 4577		360	hours		

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Note: The above are typical data representing the product; not to be construed as analysis certificate or specifications

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