

Pakro Kimya Dış Ticaret A.Ş. İstoç Ticaret Merkezi Aktem Plaza Kat:5 Daire:33 Bağcılar/İstanbul

HD-5030UA High Density polyethylene

1)Product Description

HD-5030UA is a high-density polyethylene copolymer grade with a narrow molecular weight distribution, specially developed for injection moulding application requiring very high environmental stress cracking resistance. Articles produced from this grade exhibit excellent impact strength and stiffness, low warpage, high purity and quality controlled organoleptic properties, this grade is particularly intended for the packaging in direct contact with beverages. In order to preserve the excellent organoleptic properties, it is important not to exceed a melt temperature of 250°C during processing.

2)Applications

- Caps & closures for the packaging of sparkling water and carbonated soft drinks.
- Technical parts.

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Property	Test Method	Unit	Typical Value	
MFI(190°C/ 2.16Kg)	ASTM D 1238	~~/10Min	2.0	
MFI(190°C / 5.0Kg)		gr/10Min	-	
Density	ASTM D 1505	gr/cm ³	0.950	
Anti Oxidant			\checkmark	
Slip Agent		\checkmark		
UV Stabilizer $$				
Flexural Modulus	ASTM D 790	MPa	1100	
Tensile Strength at yield	ASTM D 638	MPa	27	
Elongation at Break	ASTM D 638	%	1000	
Charpy Impact Strength	ASTM D 256	Kj/m²	15	
Hardness Shore D	ASTM D 2240	-	65	
ESCR, F50, 10% Igepal,	ASTM D1894	hr	30	
Vicat Softening Temperature	ASTM D 1525	°C	123	
Melting Point	ASTM D2117	°C	130	

3)Typical data

The above data are typical laboratory average. They are intended to serve as guide only.

Producer: Tabriz Petrochemical Co. Licensor: BP Packing: 25 Kg plastic bag

