



HIPTEN 22003

DESCRIPTION:

HIPTEN® 22003 is low density polyethylene resin developed for production of heavy-duty tubular film. HIPTEN® 22003 has outstanding mechanical properties, good optical properties and very good processability. Extruded films have good toughness, resistance to environmental stress cracking and homogeneous appearance.

PROCESSING RECOMMENDATIONS:

Processing temperature: 180-200°C.

Blow-up ratio: 1,6–3 : 1

PROPERTIES:

PROPERTY	TEST METHOD	UNIT	VALUE
MELT FLOW RATE (190°C/2,16 kg)	SRPS/ ISO 1133 condition D	g/10 min	0,30
DENSITY	SRPS G.S2.510 condition D (ISO 1183)	kg/m ³	921
TENSILE STRENGTH AT BREAK	SRPS G.S2.734 (film) (ISO 1184) SRPS G.S2.612 (plaque) (ISO 527)	MPa	MD/TD 26/23 18
TENSILE STRENGTH AT YIELD	SRPS G.S2.734 (film) (ISO 1184) SRPS G.S2.612 (plaque) (ISO 527)	MPa	MD/TD -/11 10
ELONGATION	SRPS G.S2.734 (film) (ISO 1184) SRPS G.S2.612 (plaque) (ISO 527)	%	MD/TD 400/650 700
VICAT SOFTENING POINT	SRPS/ISO 306	°C	98
HARDNESS	SRPS/ISO 868	Shore D	46
DART DROP F50	SRPS G.E4.111 (F-50 METHOD A) (ASTM D 1709)	g	180
TEAR STRENGTH (ELMENDORF)	SRPS G.E4.111 (ASTM D 1922)	g /mil	MD/TD 350/500

*Results obtained at 38 µm film sample, blow-up ratio 2,7: 1

** MD – machine direction; TD – transversal direction

APPLICATION:

Production of heavy-duty bags for packaging industrial products (fertilizers, solid chemicals, pellets etc.), heavy-duty shrink films, etc.

HIPTEN® 22003 has Health Certificate issued by Institute for Health Protection of Serbia. Also, has *Statement of Conformity*, which declares product's conformity with the European norms for materials intended to come into contact with foodstuffs. *Statement of Conformity* is issued by Institute for Public Health, Maribor, Slovenia.

The values in this review are characteristic and are provided for guidance purposes only.

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STORAGE:

Polymer pellets are packed in LDPE bags, each bag weighs 25 kg. Bags are arranged on pallets and wrapped in stretch foil. One pallet has total polymer weight of 1250 kg.

Polyethylene is combustible material, therefore fire prevention measures in warehouses should be applied. Keep the polymer protected from harmful influences of heat, direct sunlight and high atmospheric humidity during storage.

If resin is stored under unfavourable conditions of large fluctuation in ambient temperature and atmospheric humidity, atmospheric moisture can condense inside the packaging. In such case, it is recommended to dry pellets before use.

The producer has no responsibility for any damage caused with the inappropriate storage.

REACH:

„HIP-Petrohemija“ a.d., Pancevo, Serbia, with applying the existing standards ISO 9001:2008 and ISO 14001:2004, follows completely the highest standards by which there are regulated human health and safety protection and environmental protection and herewith it expresses its intention to meet all the requirements which are prescribed by REACH regulation.

Pre-registration of all the substances of potential export interest has been made with European Agency for Chemicals in Helsinki, in accordance with the prescribed deadlines, therefore in this way it enables further undisturbed placement and sale of „HIP-Petrohemija“ a.d. products without any limits at EU Market.

As the only representative for „HIP-Petrohemija“ a.d. in EU, pursuant to Article 8 of REACH regulation, there has been designated **ReachLaw Ltd., Helsinki, Finland.**

RECYCLING:

Polyethylene is a material suitable for recycling.

The waste, that could appear during processing, should be kept clean before new usage through direct recycling.

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