



## PETROHEMIJA

### HIPTEN 21010

#### **DESCRIPTION:**

HIPTEN® 21010 is low density polyethylene resin developed for injection moulding of small articles.

#### **PROCESSING RECOMMENDATIONS:**

Processing temperature: 180-200°C

Blow-up ratio (for extrusion): 2–3 : 1

#### **PROPERTIES:**

| PROPERTY                     | TEST METHOD                      | UNIT              | VALUE |
|------------------------------|----------------------------------|-------------------|-------|
| MELT FLOW RATE               | SRPS EN ISO 1133-1<br>2,16/190°C | g/10 min          | 1,0   |
| DENSITY                      | SRPS EN ISO 1183-2               | kg/m <sup>3</sup> | 921   |
| TENSILE STRENGTH<br>AT BREAK | SRPS EN ISO 527-2                | MPa               | 16    |
| TENSILE STRENGTH<br>AT YIELD | SRPS EN ISO 527-2                | MPa               | 10    |
| ELONGATION                   | SRPS EN ISO 527-2                | %                 | 650   |
| VICAT SOFTENING<br>POINT     | SRPS EN ISO 306                  | °C                | 97    |
| HARDNESS                     | SRPS EN ISO 868                  | Shore D           | 45    |

The values in this review are characteristic and are provided for guidance purposes only.

#### **APPLICATION:**

Production of injection moulding general-purpose articles and film extrusion for noncritical applications.

HIPTEN® 21010 has Health Certificate issued by Institute for Health Protection of Serbia.

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**STORAGE:**

Polymer pellets are packed in LDPE bags, each bag weighs 25 kg. Bags are arranged on pallets and wrapped in stretch foil. One pallet has total polymer weight of 1250 kg.

Polyethylene is combustible material, therefore fire prevention measures in warehouses should be applied. Keep the polymer protected from harmful influences of heat, direct sunlight and high atmospheric humidity during storage.

If resin is stored under unfavourable conditions of large fluctuation in ambient temperature and atmospheric humidity, atmospheric moisture can condense inside the packaging. In such case, it is recommended to dry pellets before use.

The producer has no responsibility for any damage caused with the inappropriate storage.

**REACH:**

HIP-Petrohemija with applying the existing ISO 9001, ISO 14001, ISO 45001 and ISO 50001, follows completely the highest standards by which there are regulated environmental protection, human health and safety protection and herewith it expresses its intention to meet all the requirements which are prescribed by REACH regulation.

Registration of all the substances of potential export interest has been made with European Agency for Chemicals in Helsinki, in accordance with the prescribed deadlines, therefore in this way it enables further undisturbed placement and sale of HIP-Petrohemija's products without any limits at EU Market.

As the only representative for HIP-Petrohemija in EU, pursuant to Article 8 of REACH regulation, there has been designated **ReachLaw Ltd., Helsinki, Finland.**

**RECYCLING:**

Polyethylene is a material suitable for recycling.

The waste, that could appear during processing, should be kept clean before new usage through direct recycling.

**CONTACT:**

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