Date: June 2017





Product Description

CAPILENE® QW 80 AV is a polypropylene random copolymer intended for transparent thin wall articles and high-speed injection molding.

Features:	ClarifiedMold releaseControlled rheology		Very high flow Short cycle time Low warpage
Uses:	Thin wall packagingHousehold articles	•	Toys

Processing Methods: Injection molding

Properties			Method	Typical Value*	Unit	
Physical						
Melt Flow Rate		(230°C/2.16 kg)	ISO 1133	70	g/10 min	
Mechanical						
Tensile Stress at Yield		(50 mm/min)	ISO 527-2	25	МРа	
Tensile Strain at Yield		(50 mm/min)	ISO 527-2	12	%	
Flexural Modulus		(5 mm/min)	ISO 178	1100	МРа	
Izod Impact Strength,	notched	(+23°C)	ISO 180	4	kJ/m²	
Thermal						
Vicat Softening Tempe	rature	(10 N)	ISO 306	130	°C	
Heat Deflection Tempe	rature	(0.45 MPa)	ISO 75-2	75	°C	
Optical						
Haze		(1 mm plaque)	ASTM D1003	10	%	

^{*}Typical values; not to be construed as specifications.

Health, Quality, Regulations and Safety

This product is not classified as dangerous substance. Material safety data sheets, international standards certificates (e.g. ISO 9001) and other regulatory documents are available on our website. This product is not intended for use in medical or pharmaceutical applications and we do not support its use for such applications.

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